



Part Number	ESM Order Ref.	Illus. No.	Description	Remarks
Cylinder head				
8M175	8M401L	1	Head - cylinder - lead free - reconditioned	
			Guide	
8M176	10M170	2	Inlet - standard	
8M178	10M171	3	Plug oil hole	
Stud				
8M179	FIX113	4	Stud - water outlet elbow	
8M180	FIX114	5	Stud - rocker bracket - long	
8M181	FIX115	6	Stud - rocker bracket - short	
8M182	FIX112	9	Stud - inlet and exhaust manifold - short	
8M183	FIX112	8	Stud - inlet and exhaust manifold - medium	
8M184	FIX112	7	Stud - inlet and exhaust manifold - long	
8M185	FIX116	10	Stud - heater control tap	
8M186	10M177	11	Plate - cover - heater control tap	
8M187	HTR104	12	Gasket	
8M188	FIX156	13	Washer - spring - 1/4"	
8M189	FIX137	14	Nut - 1/4" UNF	
Valve				
8M190	9M181	17	Inlet	
8M191	10M182	17	Exhaust	
8M192	10M183	18	Spring - valve	
8M193	10M186	19	Seal - oil	
8M194	9M189SH	20	Cap - valve spring	
8M195	8M195SH	21	Shroud - valve guide	
8M196	10M186	22	Ring - valve packing	
8M197	10M184	23	Cap - valve spring	
8M198	10M185	24	Shroud - valve guide	
8M199	10M187	25	Collet (cotter) - pair	
8M200	10M188	26	Circlip	
Shaft assembly - valve rocker				
8M201	10M189	27	Shaft assembly - valve rocker	
8M202	10M190	28	Shaft - valve rocker	
8M203	8M203SH	29	Plug - plain	
8M204	10M192SH	30	Plug - screwed	
8M205	9M197	31	Bracket - rocker shaft - tapped	
8M206	9M198	32	Bracket - rocker shaft - plain	
8M207	10M197	33	Rocker - valve - forged type (with screw)	
8M208	10M196	34	Bush	
8M209	9M200SH	35	Rivet	
8M210	10M197	36	Rocker - valve (pressed steel)	
8M211	8M211	37	Screw - tappet adjusting	
8M212	10M199	38	Nut - lock	
8M213	10M200	39	Spring - spacing	
8M214	10M201	40	Screw - locating	
8M215	10M202	41	Plate - rocker bracket locating	
8M216	10M203SH	41A	Plate - rocker bracket locating	
8M217	10M204	42	Washer - double coil	
8M218	10M205	43	Washer - plain	
Gasket				
8M219	10M208A	44	Head gasket	